

## PRODUCT DESCRIPTION

**TEKTOP SINGLE-PLY PRIMER** is fast drying multi-purpose primer for single-ply membranes and other hard to bond substrates. It works equally well on new or weathered surfaces and resists ponding water. Highly recommended as the initial tack coat for any **TekTop Roof Coating System** when being applied to EPDM, PVC, TPO, or Hypalon (CSPE).

## FEATURES & BENEFITS

- Ready to use; easy application
- Fast Cure Time: Ready for Top Coat in 3 hours under most conditions
- Pale Blue color allows for excellent visual inspection of coverage

## RECOMMENDED USES

- EPDM
- PVC
- TPO
- CSPE
- Hypalon (CSPE)
- Any hard to bond surface

## PRODUCT INFORMATION

PRODUCT NAME	SIZE	COLOR / FINISH	ITEM NUMBER
TekTop Single-Ply Primer	5 Gallon Pail	Pale Blue	40003968

## TECHNICAL DATA

PHYSICAL DATA	
Components	Single-Component
Color	Pale Blue
Finish	Dull Pale Blue
Curing Mechanism	Moisture Cure
Solids by Volume	2.2%
Solids by Weight	2%
Tack-Free Time	2-3 hours
Cure Time	12-24 hours
Spread Rate/Gallon	800 SF - 1200SF

## PHYSICAL PERFORMANCE PROPERTIES

PHYSICAL PROPERTIES	TEST METHOD	RESULTS
VOC	EPA Method 24	< 100 g/L

## SURFACE PREPARATION

Ensure roof area is cleaned of loose material, dirt, leaves, and other debris. Apply only to dry surfaces. Remove all loose roofing materials, sealants, flashing compounds, etc. by scraping, wire brushing, brooming or compressed air. Power washing the entire roof surface is allowable and recommended, however care should be taken to keep pressures low, work down-shingle, take care around flashings, and do not use detergents. If any grease or oil is encountered; Dawn, Simple-Green, or other non-caustic cleaner may be used in the effected area, but rinse thoroughly after cleaning. Allow the roof to dry for 24-hours minimum after power washing. Roof must be completely dry with no standing water before application of **TekTop Single-Ply Primer**. EPDM roofs may require additional treatments to remove severe chalking.

## SAFETY AND TECHNICAL

Wear eye protection, gloves, long sleeves, and long pants. Apply in a well-ventilated area. Use of a MESA/NIOSH is strongly recommended for the mixer and applicator. Can cause skin and eye irritation. Do not walk on wet Primer as it can be very slippery until cured. Read SDS for additional health, safety and environmental information.

## TEMPERATURE RANGE

40°F (4°C) to 120°F (50°C)

## APPLICATION EQUIPMENT

Roller, Lambs Wool Pad, or Brush – DO NOT SPRAY

## APPLICATION PROCEDURE

Stage work area to apply **TekTop Single Ply Primer** in a single coat. Open container and stir to a uniform appearance – material is ready for application. Apply a thin, smooth even coat of 2-4 wet mils. Properly applied **TekTop Single Ply Primer** will be a uniform pale blue - do not over-apply as that with lengthen cure times. Do not spray. Keep it thin.

TekTop Single Ply Primer is typically tack free in 3 hours and fully-cured in 24 hours. Successive roof coatings can be applied as soon as **TekTop Single Ply Primer** is set. Results may be dependent on temperature and humidity. If left exposed more than 3 days, **TekTop Single Ply Primer** must be reapplied. Plan/stage work accordingly for weather forecasts, weekends, and other project constraints. Unused product can be re-sealed.

## CLEAN UP & DISPOSAL

Clean-up mixing and application equipment immediately after use. Use mineral spirits, acetone or xylene; do not use alcohol. Follow solvent manufacturer's safety instructions. Be sure to follow all local, state and federal regulations when disposing of materials. To dispose of unused material – open lids and let dry to a solid before disposal.

## LIMITATIONS

- ⚠ Minimum application temperature is 40°F (4°C)
- ⚠ Apply in a single coat
- ⚠ Do not apply **TekTop Roof Coating** until cured
- ⚠ Not to be left exposed for more than 3 days
- ⚠ Does not offer any weather resistance
- ⚠ Exterior use only
- ⚠ DO NOT THIN

## SHELF LIFE AND STORAGE

18 months from date of manufacture when stored indoors in the original unopened container at 60°F – 85°F (16°C – 29°C) in a dry location with humidity below 65%.

- ⚠ Do not allow materials to freeze.

## TECHNICAL ASSISTANCE

- ❓ Information is available by calling SIMIRON  
Toll Free: 1.866.515.8775 / +1.248.686.3600

## LIMITED WARRANTY

SIMIRON warrants this product to be free from defect in the material that affects its performance for a period of one year (from date of purchase). SIMIRON will replace at no charge the quantity of the Coating that SIMIRON determines has failed to perform, as the sole and exclusive remedy for any breach of this warranty and/or any other defect or failure of the coating. Proof of purchase is required. Cost of labor for application of any product specifically is excluded. Warranty is void if Simiron products are mixed with or used in conjunction with materials that are substituted for Simiron products. Warranty is nontransferable.



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PRODUCT DATA SHEET: 09/09/2025

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