

Safety Data Sheet (SDS)

OSHA Haz Com Standard 29 CFR 1910.1200. Prepared to GHS Rev03.

Printing date 02/11/2014

Reviewed on 02/11/2014

1 Identification

- **Product identifier**
- **Trade name: ROKREZ PRO ACTIVATOR**
- **Product description** 100% Solids Epoxy
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Simiron
32700 Industrial Drive
Madison Heights, MI 48071
Phone: (866) 515-8775
Fax: (248) 677-9325
- **Emergency telephone number:** Infotrac: 1-800-535-5053, 1-352-326-2510

* 2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS05 Corrosion

Skin Corr. 1A H314 Causes severe skin burns and eye damage.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.

Acute Tox. 4 H332 Harmful if inhaled.

Skin Sens. 1 H317 May cause an allergic skin reaction.

Aquatic Chronic 3 H412 Harmful to aquatic life with long lasting effects.

- **Label elements**

- **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS05 GHS07

- **Signal word** Danger

- **Hazard-determining components of labeling:**

3-aminomethyl-3,5,5-trimethylcyclohexylamine

Benzyl alcohol

Poly(propylene glycol) bis(2-aminopropyl ether)

- **Hazard statements**

H302+H332 Harmful if swallowed or if inhaled.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

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Trade name: ROKREZ PRO ACTIVATOR

(Contd. of page 1)

Precautionary statements

- P260 Do not breathe dust/fume/gas/mist/vapours/spray.
- P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
- P271 Use only outdoors or in a well-ventilated area.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P273 Avoid release to the environment.
- P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P310 Immediately call a POISON CENTER or doctor/physician.
- P301+P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
- P321 Specific treatment (see on this label).
- P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P312 Call a POISON CENTER or doctor/physician if you feel unwell.
- P363 Wash contaminated clothing before reuse.
- P405 Store locked up.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

Classification system:
NFPA ratings (scale 0 - 4)

HMS-ratings (scale 0 - 4)

HEALTH	3	Health = 3
FIRE	1	Fire = 1
REACTIVITY	0	Reactivity = 0

3 Composition/information on ingredients

Chemical characterization: Mixtures
Description: Mixture of the substances listed below with nonhazardous additions.

Dangerous components:

9046-10-0	Poly(propylene glycol) bis(2-aminopropyl ether) ⚠ Skin Corr. 1A, H314; Eye Dam. 1, H318; H402; Aquatic Chronic 3, H412	30-45%
2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine ⚠ Skin Corr. 1B, H314; ⚠ Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Sens. 1, H317; Aquatic Chronic 3, H412	30-40%
100-51-6	Benzyl alcohol ⚠ Acute Tox. 4, H302; Acute Tox. 4, H332	10-20%

4 First-aid measures

Description of first aid measures
General information:

Immediately remove any clothing soiled by the product.

(Contd. on page 3)

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(Contd. of page 2)

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

· **After inhalation:**

Supply fresh air and to be sure call for a doctor.

In case of unconsciousness, place patient securely in side position for transportation.

· **After skin contact:** Immediately wash with water and soap and rinse thoroughly.

· **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.

· **After swallowing:**

Immediately call a doctor.

Drink copious amounts of water and provide fresh air. Immediately call a doctor.

· **Most important symptoms and effects, both acute and delayed** No further relevant information available.

· **Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

5 Fire-fighting measures

· **Extinguishing media**

· **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.

· **Special hazards arising from the substance or mixture** No further relevant information available.

· **Advice for firefighters**

· **Protective equipment:** Mouth respiratory protective device.

6 Accidental release measures

· **Personal precautions, protective equipment and emergency procedures**

Wear protective equipment. Keep unprotected persons away.

· **Environmental precautions:**

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

· **Methods and material for containment and cleaning up:**

Absorb with liquid-binding material (ie. sand, diatomite, acid binders, universal binders, sawdust).

Use neutralizing agent.

Dispose contaminated material as waste according to section 13.

Ensure adequate ventilation.

· **Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

· **Precautions for safe handling**

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

· **Information about protection against explosions and fires:** No special measures required.

· **Conditions for safe storage, including any incompatibilities**

· **Storage:**

· **Requirements to be met by storerooms and receptacles:** No special requirements.

· **Information about storage in one common storage facility:** Not required.

· **Further information about storage conditions:** Keep receptacle tightly sealed.

· **Specific end use(s)** No further relevant information available.

(Contd. on page 4)

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(Contd. of page 3)

8 Exposure controls/personal protection

· **Additional information about design of technical systems:** No further data; see section 7.

· **Control parameters**

· **Components with limit values that require monitoring at the workplace:**

100-51-6 Benzyl alcohol

WEEL Long-term value: 10 ppm

· **Additional information:** The lists that were valid during the creation were used as basis.

· **Exposure controls**

· **Personal protective equipment:**

· **General protective and hygienic measures:**

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

· **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure, use respiratory protective device that is independent of circulating air.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Select glove material based on penetration times, rates of diffusion and degradation.

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break-through time has to be determined and observed by the manufacturer of the protective gloves.

· **Eye protection:** Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form: Liquid

Color: Clear

· **Odor:** Ammonia-like

· **pH-value:** Not determined.

· **Change in condition**

Melting point/Melting range: Not determined.

Boiling point/Boiling range: 205 °C (401 °F)

(Contd. on page 5)

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Reviewed on 02/11/2014

Trade name: ROKREZ PRO ACTIVATOR

(Contd. of page 4)

- **Flash point:** 101 °C (214 °F)
- **Flammability (solid, gaseous):** Not applicable.
- **Ignition temperature:** 240 °C (464 °F)
- **Decomposition temperature:** Not determined.
- **Auto igniting:** Product is not selfigniting.
- **Danger of explosion:** Product does not present an explosion hazard.
- **Explosion limits:**
 - Lower: 0.7 Vol %
 - Upper: 13.0 Vol %
- **Vapor pressure @ 20 °C (68 °F):** 0.1 hPa
- **Density @ 20 °C (68 °F):** 0.98 g/cm³ (8.178 lbs/gal)
- **Relative density** Not determined.
- **Vapour density** Not determined.
- **Evaporation rate** Not determined.
- **Solubility in / Miscibility with Water:** Not miscible or difficult to mix.
- **Partition coefficient (n-octanol/water):** Not determined.
- **Viscosity:**
 - Dynamic: Not determined.
 - Kinematic: Not determined.
- **Solvent content:**
 - Organic solvents: 15.0 %
 - VOC content: 15.0 %
- **Other information** No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**

· **LD/LC50 values that are relevant for classification:**

9046-10-0 Poly(propylene glycol) bis(2-aminopropyl ether)

Oral	LD50	2885.3 mg/kg (rat)
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(Contd. on page 6)

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Trade name: ROKREZ PRO ACTIVATOR

(Contd. of page 5)

Dermal	LD50	2980 mg/kg (rabbit) Skin - rabbit - Corrosive, category 1C - where responses occur after exposures between 1 hour and 4 hours and observations up to 14 days. - OECD Test Guideline 404.
Inhalative	LC50/4 h	>0.74 mg/l (rat) (8 hours)
100-51-6 Benzyl alcohol		
Oral	LD50	1230 mg/kg (rat)
Dermal	LD50	2000 mg/kg (rabbit)

· **Primary irritant effect:**

· **on the skin:** Strong caustic effect on skin and mucous membranes.

· **on the eye:** Corrosive effect.

· **Sensitization:** Sensitization possible through skin contact.

· **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:

Harmful

Corrosive

Irritant

Swallowing will lead to a corrosive effect on mouth and throat and to the danger of perforation of esophagus and stomach.

· **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

None of the ingredients is listed.

· **NTP (National Toxicology Program)**

None of the ingredients is listed.

12 Ecological information

· **Toxicity**

· **Aquatic toxicity:** No further relevant information available.

· **Persistence and degradability** No further relevant information available.

· **Bioaccumulative potential** No further relevant information available.

· **Mobility in soil** No further relevant information available.

· **Ecotoxicological effects:**

· **Remark:** Harmful to fish

· **Additional ecological information:**

· **General notes:**

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Must not reach bodies of water or drainage ditch undiluted or unneutralized.

Danger to drinking water if even small quantities leak into the ground.

Harmful to aquatic organisms

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

· **Other adverse effects** No further relevant information available.

(Contd. on page 7)

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Trade name: ROKREZ PRO ACTIVATOR

(Contd. of page 6)

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

14 Transport information

- **UN-Number**
- **DOT, ADR, IMDG, IATA**
- **UN proper shipping name**
- **DOT**
- **ADR**
- **IMDG, IATA**
- **Transport hazard class(es)**
- **DOT**

UN2922

Corrosive liquids, toxic, n.o.s. (Poly(propylene glycol) bis(2-aminopropyl ether), Isophoronediamine)
 UN2922 Corrosive liquids, toxic, n.o.s. (Poly(propylene glycol) bis(2-aminopropyl ether), Isophoronediamine)
 CORROSIVE LIQUID, TOXIC, N.O.S. (Poly(propylene glycol) bis(2-aminopropyl ether), ISOPHORONEDIAMINE)



- **Class**
- **Label**

8 Corrosive substances.
8+6.1

- **ADR**



- **Class**
- **Label**

8 (CT1) Corrosive substances
8+6.1

- **IMDG, IATA**



- **Class**
- **Label**
- **Packing group**
- **DOT, ADR, IMDG, IATA**
- **Environmental hazards:**
- **Marine pollutant:**
- **Special precautions for user**
- **Danger code (Kemler):**
- **EMS Number:**

8 Corrosive substances.
8+6.1
III
No
Warning: Corrosive substances
86
F-A,S-B

(Contd. on page 8)

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(Contd. of page 7)

- **Segregation groups** Alkalis
- **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.
- **UN "Model Regulation":** UN2922, Corrosive liquids, toxic, n.o.s. (Poly(propylene glycol) bis(2-aminopropyl ether), Isophoronediamine), 8 (6.1), III

* 15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**

All ingredients are listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **TLV (Threshold Limit Value established by ACGIH)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

None of the ingredients is listed.

· **OSHA-Ca (Occupational Safety & Health Administration)**

Corrosive to eyes

· **GHS label elements**

The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS05 GHS07

· **Signal word** Danger

· **Hazard-determining components of labeling:**

3-aminomethyl-3,5,5-trimethylcyclohexylamine

(Contd. on page 9)

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(Contd. of page 8)

Benzyl alcohol
Poly(propylene glycol) bis(2-aminopropyl ether)

· Hazard statements

H302+H332 Harmful if swallowed or if inhaled.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.

· Precautionary statements

P260 Do not breathe dust/fume/gas/mist/vapours/spray.
P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
P271 Use only outdoors or in a well-ventilated area.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P273 Avoid release to the environment.
P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 Immediately call a POISON CENTER or doctor/physician.
P301+P312 IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
P321 Specific treatment (see on this label).
P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P312 Call a POISON CENTER or doctor/physician if you feel unwell.
P363 Wash contaminated clothing before reuse.
P405 Store locked up.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· National regulations:

The product is subject to be labeled according with the prevailing version of the regulations on hazardous substances.

· State Right to Know

9046-10-0	Poly(propylene glycol) bis(2-aminopropyl ether) ⚠ Skin Corr. 1A, H314; Eye Dam. 1, H318; H402; Aquatic Chronic 3, H412	30-45%
2855-13-2	3-aminomethyl-3,5,5-trimethylcyclohexylamine ⚠ Skin Corr. 1B, H314; ⚠ Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Sens. 1, H317; Aquatic Chronic 3, H412	30-40%
100-51-6	Benzyl alcohol ⚠ Acute Tox. 4, H302; Acute Tox. 4, H332	10-20%

None of the ingredients is listed.

· Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Date of preparation / last revision 02/11/2014 / 1

· Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
ACGIH: American Conference of Governmental Industrial Hygienists

(Contd. on page 10)



Safety Data Sheet (SDS)

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Trade name: ROKREZ PRO ACTIVATOR

(Contd. of page 9)

EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
VOC: Volatile Organic Compounds (USA, EU)
LC50: Lethal concentration, 50 percent
LD50: Lethal dose, 50 percent
Acute Tox. 4: Acute toxicity, Hazard Category 4
Skin Corr. 1A: Skin corrosion/irritation, Hazard Category 1A
Skin Corr. 1B: Skin corrosion/irritation, Hazard Category 1B
Eye Dam. 1: Serious eye damage/eye irritation, Hazard Category 1
Skin Sens. 1: Sensitisation - Skin, Hazard Category 1
: Hazardous to the aquatic environment - AcuteHazard, Category 3
Aquatic Chronic 3: Hazardous to the aquatic environment - Chronic Hazard, Category 3