

## Safety Data Sheet (SDS)

OSHA Hazard Communication Standard 29 CFR 1910.1200. Prepared to GHS  
Rev03.

Printing date 11/18/2013

Reviewed on 11/18/2013

### 1 Identification

- **Product identifier**
- **Trade name:** ROKREZ PRO BASE
- **Article number:** epoxyT rokrez PB
- **Product description** 100% Solids Epoxy
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**  
Simiron  
32700 Industrial Drive  
Madison Heights, MI 48071  
Phone: (866) 515-8775  
Fax: (248) 677-9325
- [www.simiron.com](http://www.simiron.com)
- **Emergency telephone number:** Infotrac: 1-800-535-5053, 1-352-326-2510

### 2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS08 Health hazard

Muta. 2                      H341 Suspected of causing genetic defects.



GHS09 Environment

Aquatic Chronic 2    H411 Toxic to aquatic life with long lasting effects.



GHS07

Skin Irrit. 2                      H315 Causes skin irritation.  
Eye Irrit. 2A                      H319 Causes serious eye irritation.  
Skin Sens. 1                      H317 May cause an allergic skin reaction.

- **Label elements**
- **GHS label elements**  
The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS07



GHS08



GHS09

- **Signal word** Warning
- **Hazard-determining components of labeling:**  
reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight  $\leq$  700)  
2,3-epoxypropyl o-tolyl ether

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• **Hazard statements**

- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H317 May cause an allergic skin reaction.
- H341 Suspected of causing genetic defects.
- H411 Toxic to aquatic life with long lasting effects.

• **Precautionary statements**

- P261 Avoid breathing dust/fume/gas/mist/vapors/spray.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P281 Use personal protective equipment as required.
- P273 Avoid release to the environment.
- P264 Wash thoroughly after handling.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P321 Specific treatment (see on this label).
- P362 Take off contaminated clothing and wash before reuse.
- P363 Wash contaminated clothing before reuse.
- P308+P313 IF exposed or concerned: Get medical advice/attention.
- P332+P313 If skin irritation occurs: Get medical advice/attention.
- P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
- P337+P313 If eye irritation persists: Get medical advice/attention.
- P405 Store locked up.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

• **Classification system:**

• **NFPA ratings (scale 0 - 4)**



• **HMS-ratings (scale 0 - 4)**



• **Other hazards**

• **Results of PBT and vPvB assessment**





- **PBT:** Not applicable.
- **vPvB:** Not applicable.

### 3 Composition/information on ingredients

• **Chemical characterization: Mixtures**

• **Description:** Mixture of the substances listed below with nonhazardous additions.

• **Dangerous components:**

25068-38-6	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)	≥85%
	 Aquatic Chronic 2, H411;  Skin Irrit. 2, H315;  Eye Irrit. 2, H319;  Skin Sens. 1, H317	

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13463-67-7	titanium dioxide ⚠ Skin Irrit. 2, H315; Eye Irrit. 2A, H319; STOT SE 3, H335	5-10%
2210-79-9	2,3-epoxypropyl o-tolyl ether ⚠ Muta. 2, H341; ⚠ Aquatic Chronic 2, H411; ⚠ Skin Irrit. 2, H315; Skin Sens. 1, H317	5-10%

### 4 First-aid measures

- **Description of first aid measures**
- **General information:**  
Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.
- **After inhalation:**  
Supply fresh air and to be sure call for a doctor.  
In case of unconsciousness, place patient securely in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**  
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** Give large amounts of water. If symptoms persist consult doctor.
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**  
No further relevant information available.

### 5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Mouth respiratory protective device.

### 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Not required.
- **Environmental precautions:**  
Inform respective authorities in case of seepage into water course or sewage system.  
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**  
Absorb with liquid-binding material (ie. sand, diatomite, acid binders, universal binders, sawdust).  
Dispose contaminated material as waste according to section 13.  
Ensure adequate ventilation.
- **Reference to other sections**  
See Section 7 for information on safe handling.  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### 7 Handling and storage

- **Precautions for safe handling**  
Ensure good ventilation/exhaustion at the workplace.  
Prevent formation of aerosols.
- **Information about protection against explosions and fires:** No special measures required.

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- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

### 8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see section 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**  
The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.
- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**  
Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing.  
Wash hands before breaks and at the end of work.  
Avoid contact with the eyes and skin.
- **Breathing equipment:**  
In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure, use respiratory protective device that is independent of circulating air.
- **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Select glove material based on penetration times, rates of diffusion and degradation.

- **Material of gloves**  
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**  
The exact break-through time has to be determined and observed by the manufacturer of the protective gloves.
- **Eye protection:** Tightly sealed goggles

### \* 9 Physical and chemical properties

- **Information on basic physical and chemical properties**
- **General Information**
- **Appearance:**
  - Form:** Liquid
  - Color:** Clear, gray, tan

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- **Odor:** Odorless
- **Odour threshold:** Not determined.
- **pH-value:** Not determined.
- **Change in condition**
- **Melting point/Melting range:** Not determined.
- **Boiling point/Boiling range:** 2501 °C (4534 °F)
- **Flash point:** 248 °C (478 °F)
- **Flammability (solid, gaseous):** Not applicable.
- **Ignition temperature:**
- **Decomposition temperature:** Not determined.
- **Auto igniting:** Product is not selfigniting.
- **Danger of explosion:** Product does not present an explosion hazard.
- **Explosion limits:**
- **Lower:** Not determined.
- **Upper:** Not determined.
- **Vapor pressure:** Not determined.
- **Density @ 20 °C (68 °F):** 1.25 g/cm<sup>3</sup> (10.431 lbs/gal)
- **Relative density** Not determined.
- **Vapour density** Not determined.
- **Evaporation rate** Not determined.
- **Solubility in / Miscibility with**
- **Water:** Not miscible or difficult to mix.
- **Partition coefficient (n-octanol/water):** Not determined.
- **Viscosity:**
- **Dynamic:** Not determined.
- **Kinematic:** Not determined.
- **Solvent content:**
- **Organic solvents:** 0.0 %
- **Solids content:** 92.6 %
- **Other information** No further relevant information available.

**10 Stability and reactivity**

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** No dangerous decomposition products known.

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**11 Toxicological information**

- **Information on toxicological effects**

- **Acute toxicity:**

- **Primary irritant effect:**

- **on the skin:** Irritant to skin and mucous membranes.

- **on the eye:** Irritating effect.

- **Sensitization:** Sensitization possible through skin contact.

- **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:

Harmful

Irritant

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

13463-67-7	titanium dioxide	2B
------------	------------------	----

- **NTP (National Toxicology Program)**

None of the ingredients is listed.

**12 Ecological information**

- **Toxicity**

- **Aquatic toxicity:** No further relevant information available.

- **Persistence and degradability** No further relevant information available.

- **Bioaccumulative potential** No further relevant information available.

- **Mobility in soil** No further relevant information available.

- **Ecotoxicological effects:**

- **Remark:** Toxic for fish

- **Additional ecological information:**

- **General notes:**

Water hazard class 2 (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

Also poisonous for fish and plankton in water bodies.

Toxic for aquatic organisms

- **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.

- **vPvB:** Not applicable.

- **Other adverse effects** No further relevant information available.

**13 Disposal considerations**

- **Waste treatment methods**

- **Recommendation:**

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- **Uncleaned packagings:**

- **Recommendation:** Disposal must be made according to official regulations.

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**\* 14 Transport information**

<ul style="list-style-type: none"> <li>· <b>UN-Number</b></li> <li>· <b>DOT</b></li> <li>· <b>ADR, IMDG, IATA</b></li> <li>· <b>UN proper shipping name</b></li> <li>· <b>DOT</b></li> <li>· <b>ADR</b></li> </ul>	<p>Non-Regulated Material UN3082</p>
<ul style="list-style-type: none"> <li>· <b>IMDG</b></li> </ul>	<p>Non-Regulated Material UN3082 Environmentally hazardous substances, liquid, n.o.s. (reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700), 2,3-epoxypropyl o-tolyl ether)</p>
<ul style="list-style-type: none"> <li>· <b>IATA</b></li> </ul>	<p>ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700), 2,3-epoxypropyl o-tolyl ether), MARINE POLLUTANT</p>
<ul style="list-style-type: none"> <li>· <b>Transport hazard class(es)</b></li> </ul>	<p>ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700), 2,3-epoxypropyl o-tolyl ether)</p>
<ul style="list-style-type: none"> <li>· <b>DOT</b></li> <li>· <b>Class</b></li> </ul>	<p>Non-Regulated Material</p>
<ul style="list-style-type: none"> <li>· <b>ADR</b></li> </ul>	<p>Non-Regulated Material</p>
<div style="display: flex; align-items: center; gap: 10px;">   </div>	<p>9 (M6) Miscellaneous dangerous substances and articles</p>
<ul style="list-style-type: none"> <li>· <b>Class</b></li> <li>· <b>Label</b></li> </ul>	<p>9</p>
<ul style="list-style-type: none"> <li>· <b>IMDG, IATA</b></li> </ul>	<p>9</p>
<div style="display: flex; align-items: center; gap: 10px;">   </div>	<p>9 Miscellaneous dangerous substances and articles.</p>
<ul style="list-style-type: none"> <li>· <b>Class</b></li> <li>· <b>Label</b></li> </ul>	<p>9</p>
<ul style="list-style-type: none"> <li>· <b>Packing group</b></li> <li>· <b>DOT</b></li> <li>· <b>ADR, IMDG, IATA</b></li> <li>· <b>Environmental hazards:</b></li> </ul>	<p>Non-Regulated Material III Product contains environmentally hazardous substances: reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)</p>
<ul style="list-style-type: none"> <li>· <b>Marine pollutant:</b></li> </ul>	<p>Yes Symbol (fish and tree)</p>
<ul style="list-style-type: none"> <li>· <b>Special marking (ADR):</b></li> <li>· <b>Special marking (IATA):</b></li> <li>· <b>Special precautions for user</b></li> <li>· <b>Danger code (Kemler):</b></li> </ul>	<p>Symbol (fish and tree) Symbol (fish and tree) Warning: Miscellaneous dangerous substances and articles 90</p>

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- **EMS Number:** F-A,S-F
- **Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code** Not applicable.
- **UN "Model Regulation":** UN3082, Environmentally hazardous substances, liquid, n.o.s. (reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight  $\leq$  700), 2,3-epoxypropyl o-tolyl ether), 9, III

### 15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Sara**

• <b>Section 355 (extremely hazardous substances):</b>	
None of the ingredients is listed.	
• <b>Section 313 (Specific toxic chemical listings):</b>	
None of the ingredients is listed.	
• <b>TSCA (Toxic Substances Control Act):</b>	
All ingredients are listed.	
• <b>Proposition 65</b>	
• <b>Chemicals known to cause cancer:</b>	
None of the ingredients is listed.	
• <b>Chemicals known to cause reproductive toxicity for females:</b>	
None of the ingredients is listed.	
• <b>Chemicals known to cause reproductive toxicity for males:</b>	
None of the ingredients is listed.	
• <b>Chemicals known to cause developmental toxicity:</b>	
None of the ingredients is listed.	
• <b>Carcinogenic categories</b>	
• <b>EPA (Environmental Protection Agency)</b>	
None of the ingredients is listed.	
• <b>TLV (Threshold Limit Value established by ACGIH)</b>	
13463-67-7 titanium dioxide	A4
• <b>NIOSH-Ca (National Institute for Occupational Safety and Health)</b>	
13463-67-7 titanium dioxide	
• <b>OSHA-Ca (Occupational Safety &amp; Health Administration)</b>	
Corrosive to eyes	

- **GHS label elements**  
The product is classified and labeled according to the Globally Harmonized System (GHS).

- **Hazard pictograms**



GHS07   GHS08   GHS09

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- **Signal word** Warning
- **Hazard-determining components of labeling:**  
reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight  $\leq$  700)  
2,3-epoxypropyl o-tolyl ether
- **Hazard statements**  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H317 May cause an allergic skin reaction.  
H341 Suspected of causing genetic defects.  
H411 Toxic to aquatic life with long lasting effects.
- **Precautionary statements**  
P261 Avoid breathing dust/fume/gas/mist/vapors/spray.  
P280 Wear protective gloves/protective clothing/eye protection/face protection.  
P281 Use personal protective equipment as required.  
P273 Avoid release to the environment.  
P264 Wash thoroughly after handling.  
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P321 Specific treatment (see on this label).  
P362 Take off contaminated clothing and wash before reuse.  
P363 Wash contaminated clothing before reuse.  
P308+P313 IF exposed or concerned: Get medical advice/attention.  
P332+P313 If skin irritation occurs: Get medical advice/attention.  
P333+P313 If skin irritation or rash occurs: Get medical advice/attention.  
P337+P313 If eye irritation persists: Get medical advice/attention.  
P405 Store locked up.  
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

• **National regulations:**

The product is subject to be labeled according with the prevailing version of the regulations on hazardous substances.

• **State Right to Know**

25068-38-6	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight $\leq$ 700) ⚠ Aquatic Chronic 2, H411; ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317	$\geq$ 85%
13463-67-7	titanium dioxide ⚠ Skin Irrit. 2, H315; Eye Irrit. 2A, H319; STOT SE 3, H335	5-10%
2210-79-9	2,3-epoxypropyl o-tolyl ether ⚠ Muta. 2, H341; ⚠ Aquatic Chronic 2, H411; ⚠ Skin Irrit. 2, H315; Skin Sens. 1, H317	5-10%

None of the ingredients is listed.

- **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

**16 Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Date of preparation / last revision** 11/18/2013 / 1

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• **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)  
IMDG: International Maritime Code for Dangerous Goods  
DOT: US Department of Transportation  
IATA: International Air Transport Association  
ACGIH: American Conference of Governmental Industrial Hygienists  
EINECS: European Inventory of Existing Commercial Chemical Substances  
ELINCS: European List of Notified Chemical Substances  
CAS: Chemical Abstracts Service (division of the American Chemical Society)  
NFPA: National Fire Protection Association (USA)  
HMIS: Hazardous Materials Identification System (USA)